

5/22

Split


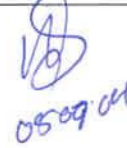


DART AEROSPACE LTD	Work Order:	23455
Description: Strut	Part Number:	D3350-041
Dwg: D3350 Rev. A	Qty:	26
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty																				
1	DC	Issue Traveler	JF	05.05.30	4																				
2	MV	Cut blank: 0.750" x 0.750" x 15.00" long Material: 6061-T6 Bar (QQ-A-225/8 or QQ-A-200/8) (M6061T6B0.750x00.750) Identify for D3350-1 Batch: M10366	JF	05.05.31	8																				
3	MV	Machine D3350-1 as per Folio FA496 and Dwg D3350 Identify as D3350-1	JF	05.05.31	8																				
4	QC2	Inspect parts as they come off the CNC machine	JF	05.05.31	8																				
5	QC8	Second check	SA	05.05.31	8																				
6	MV	Deburr and Tumble	JF	05.05.31	8																				
7	QC5	Inspect work to Step 6	2	05.06.01	8																				
8	FP	Acid etch and Alodine as per QSI 005 4.1	ML	05.06.01	8																				
9 12b	FP	Powder Coat Gloss White (Ref: 4.3.5.2) as per QSI 005 4.3	ML	05.06.01	8																				
10 12c	QC3	Inspect Powder Coat	SB	05/06/17	6																				
11	GA	Assemble as per Dwg D3350. Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>2</td><td>D2324-5</td><td>Strap</td><td>B23499</td></tr><tr><td>2</td><td>AN3-12A</td><td>Bolt</td><td>M15387</td></tr><tr><td>2</td><td>AN960JD10</td><td>Washer</td><td>M16822</td></tr><tr><td>2</td><td>MS21042L3</td><td>Nut (or -3)</td><td>M15924</td></tr></tbody></table> Identify as D3350-041 and batch number using a fine point permanent marker	Qty	Part Number	Description	Batch	2	D2324-5	Strap	B23499	2	AN3-12A	Bolt	M15387	2	AN960JD10	Washer	M16822	2	MS21042L3	Nut (or -3)	M15924	SB	05/06/17	6
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2	MS21042L3	Nut (or -3)	M15924																						
12a	QC5	Inspect work to Step 11	2	05.06.17	6																				
13	ST	Identify and Stock	CL	05/06/23	6																				
14	AC	Cost / part: 22.77	54C	05.06.24	6																				
15	DC	Close W/O 22.77 Inspect Level 21	JF	05/07/05	6																				

Rev	Date	Change	Revised By	Approved
A	05.02.09	New issue	KJ/JLM	

RELEASED
05/05/02/14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-06-01	9	powder coat is supposed to be adher assy PERMANENT CHANGE		change 1 pp re powder coat adher assy	FL 05-06-01			

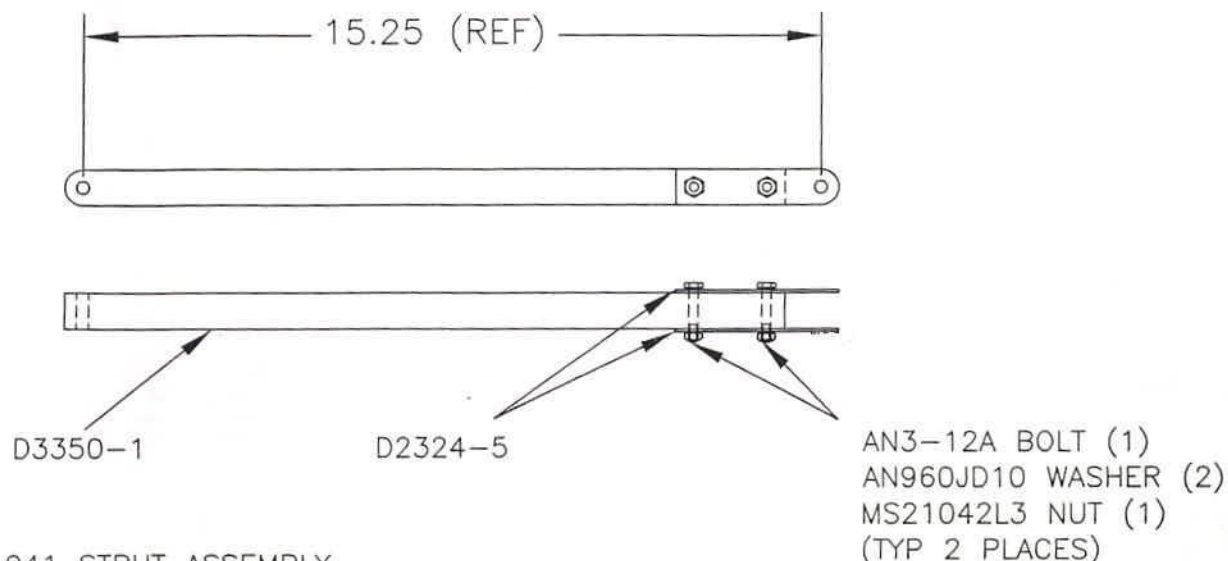
Part No: D3350-041 PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA:  Date: 05/07/05

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

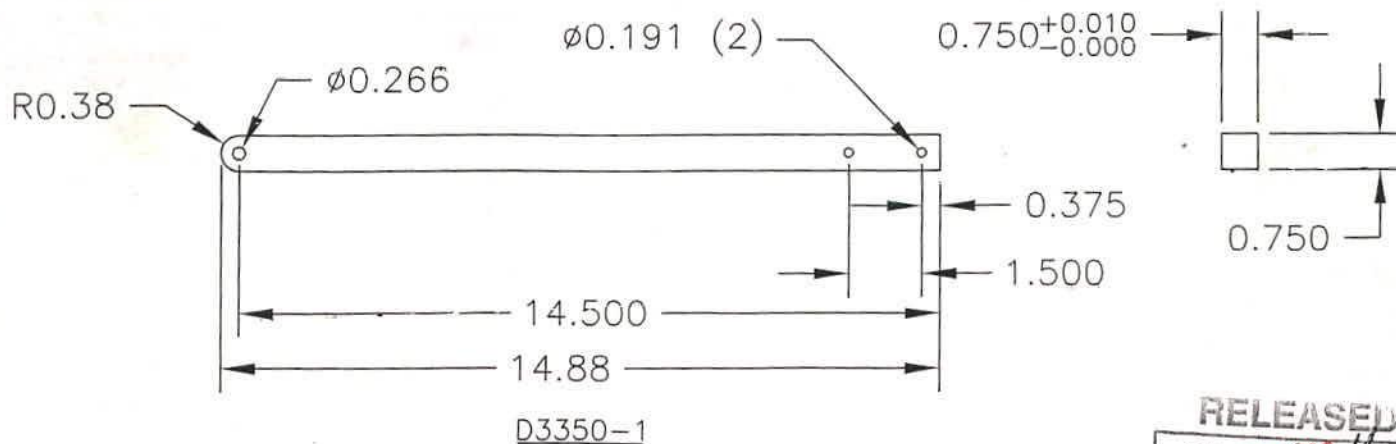


DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED PH	DRAWING NO. D3350	REV. A SHEET 1 OF 1
DATE 04.11.12	TITLE STRUT		SCALE 1:4
A	04.11.12	NEW ISSUE	



D3350-041 STRUT ASSEMBLY

1) IDENTIFY WITH DART P/N D3350-041 USING FINE POINT PERMANENT INK MARKER



D3350-1

- 1) MATERIAL: 6061-T6/T651 BAR (QQ-A-200/8) 0.75 X 0.75 (REF DART SPEC. M6061T6B0.750X00.750)
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDERCOAT WHITE (4.3.5.1) PER DART QSI 005 4.3

RELEASED

04.12.06

TURN TO
ENGINEERING

RECEIVED COPY

AMENDMENT

NOTICE

ORDER

23455

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

May 30, 2005

04:14 pm

Work Order No : 0023455
Project Name : D3350-041
Project For : WK522
Work Order Type : Main
Main WO Number :
House Part Number : D3350-041
Description : Strut Assembly
Manufactured : Yes
Amount Req'd : 4
Amount Done : 0
Start Date : 05-30-05
Est Finish Date : 06-01-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00